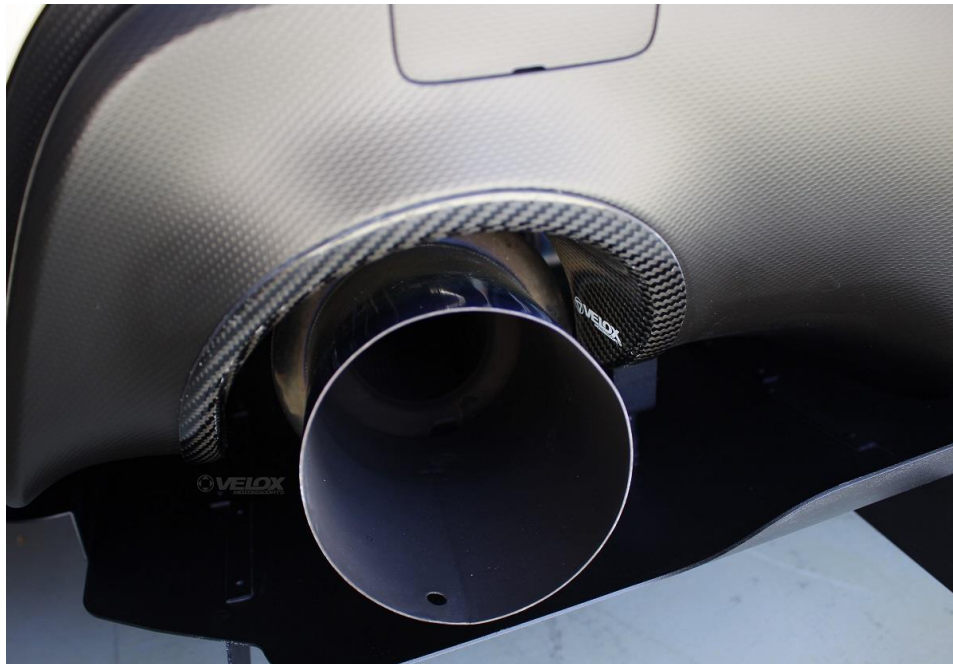


VERUS

ENGINEERING

Carbon Exhaust Cutout Cover

Installation Manual



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1.1. **Overview:** Detailed instructions on installing the Carbon Exhaust Cutout for the FRS/BRZ/GT86.

1.2. **Difficulty:** Beginner

1.3. **Time Required:** 15 minutes

1.4. **Tools Needed:**

- Scissors
- Microfiber Towel
- Alcohol



1.5. **Assembly Components**

- Carbon Exhaust Cutout Cover
- 2 feet of heavy duty 3M double sided tape



2. Install

- 2.1. We are not responsible for damage to you or your vehicle by following this manual and installing Velox Motorsports products.
- 2.2. We include enough double sided tape for two installs if need be. You can also choose to install more foam tape than what we recommend if you wish, but if the directions are followed accurately, only what is specified is needed.
- 2.3. For best adhesion, the following guidelines should be met for install: **Minimal temperature for install should be 50 degrees Fahrenheit. At room temperature approximately 50% of ultimate bond strength will be achieved after 20 minutes, 90% after 24 hours and 100% after 72 hours.**
- 2.4. Depending on which side was purchased, thoroughly clean the exhaust cutout section of the bumper with a 50/50 isopropyl alcohol/water mixture and the microfiber towel. This allows the double sided tape a clean, good surface to adhere to.



- 2.5. It is wise to clean the back side of the carbon cover as well.



- 2.6. We will be installing the double sided tape on the top sides of the cover only if installed on the sides of the cover, the cover may have a hard time sitting flush and being installed cleanly.





- 2.7. Slowly slide the carbon cover upward and into place. Try to avoid the double sided foam tape from touching the bumper until the absolute final placement is achieved. The cover should fit flush and well with the bumper. Firmly press upward to begin the adhesion process and keep the pressure on for a few minutes to ensure good adhesion.
- 2.8 Try to avoid pushing down on the cover for two to three days to ensure maximum adhesion. Below are photos of a properly installed cover. Please contact sales@verus-engineering.com with any issues, comments, and concerns. Thank you for trusting Verus Engineering for your car modification needs and we hope to see you again in the future.